

WIRE MESH DECKING



. WIRE ROD Low carbon wire rods are used for high quality welded wire mesh



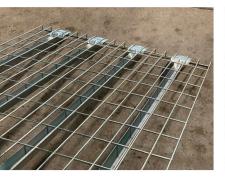
2. WIRE DRAWING PROCESS Higher dia wire rods are drawn to required dia.



4. SPOT WELDING - 1 Pre-Cut wire rods are joined into mesh using spot welding at required temperture and pressure.



5. ROLL FORMING MS Coil of required width and thickness is used to make stiffener of required length.



. SPOT WELDING - 2 Process where both the weld mesh and stiffener are welded together using spot welding at the designed intervals.



8. ELECTROPLATING Zinc plating Welded decking mesh -9 to 12 microns.



3. WIRE STRAIGHTENING AND CUTTING Drawn wire rods are then straightened and cut to required length.



O. STIFFENER FLATTENING The stiffener from roll forming is then flattened on both sides based on reauirement.



9. PACKING Finished products are placed on wooden pallet with angle boards on all sides and wrapped for safety of the product during transit.



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